

# PROCESS FOR MANUFACTURING A HONEYCOMB BODY, IN PARTICULAR A CATALYST CARRIER BODY, FORMED OF A PLURALITY OF ENTWINED BUNDLES OF SHEET METAL

Patent Number: US5105539

Publication date: 1992-04-21

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Requested Patent: EP0430945 (WO9003220), B1

Application Number: US19910674506 19910322

Priority Number (s): DE19883832243 19880922

IPC Classification: B21D53/00; B21K29/00

EC Classification: B01J35/04, F01N3/28B2B

Equivalents: BR8907458, DE8908671U, FI103359B, JP3502660T, JP4071581B,  
KR9612698, MX172188, US5139844, WO9003220

## Abstract

A process for manufacturing a honeycomb body having a multiplicity of at least partly structured metal sheets defining a multiplicity of channels through which a fluid can flow includes stacking at least partly structured metal sheets into a plurality of bundles of metal sheets having ends. Each bundle is folded about a respective bending line defining a folded edge of each bundle and the folded edges are simultaneously or subsequently moved toward a central region. The ends of the folded bundles are entwined in the same direction, such as by rotating the central region and contracting a form surrounding the bundles. The entwined bundles are encased in a prefabricated jacket by pushing the entwined bundles into the prefabricated jacket or surrounding the entwined bundles with the prefabricated jacket.

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DOCKET NO: E-80656  
SERIAL NO: \_\_\_\_\_  
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